

# CERTIFICATE OF ACCREDITATION

# The ANSI National Accreditation Board

Hereby attests that

Encore Systems, Inc.
90 Mosier Parkway
Brookville, OH 45309
(and satellite locations as shown on the scope)

Fulfills the requirements of

ISO/IEC 17025:2017

and national standard

ANSI/NCSL Z540-1-1994 (R2002)

In the field of

# **CALIBRATION**

This certificate is valid only when accompanied by a current scope of accreditation document. The current scope of accreditation can be verified at <a href="https://www.anab.org">www.anab.org</a>.

SDE

R. Douglas Leonard Jr., VP, PILR SBU

Expiry Date: 08 September 2022 Certificate Number: AC-1140





## SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017 AND ANSI/NCSL Z540-1-1994 (R2002)

## **Encore Systems, Inc.**

90 Mosier Parkway Brookville, OH 45309 Rick Meredith 937-833-4469

#### **CALIBRATION**

Valid to: **September 8, 2022** Certificate Number: **AC-1140** 

#### **Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Calipers	Up to 12 in	643 µin	Gage Blocks,
Depth Gages	Up to 12 in	145 µin	Length Standards
Gap Gages	Up to 12 in	147 µin	Gage Blocks, Micrometers
Height Gages	Up to 24 in	0.002 in	
Indicators	Up to 6 in	131 µin	Gage Blocks, Length Standards
Micrometers	Up to 12 in	147 μin	

#### **Mass and Mass Related**

Version 009 Issued: August 20, 2020

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Hand-held Torque Wrenches <sup>1</sup>	Up to 250 lbf·in (0.2 to 1 000) lbf·ft	0.48 lbf·in 1.5 lbf·ft	
DC Power Torque Tools <sup>1</sup>	(0.05 to 300) lbf·ft	0.27 % of reading	Signal Conditioners, Precision Torque
DC Power Torque Tools	(0.05 to 1 000) lbf·ft	1.2 lbf⋅ft	Transducers
Air Tools-Transducers <sup>1</sup>	(0.05 to 1 000) lbf·ft	0.9 lbf∙ft	

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#### **Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Torque Transducers	Up to 100 lbf·in 100 lbf·in to 20 lbf·ft (20 to 1 100) lbf·ft	0.099 % of reading 0.044 % of reading 0.017 % of reading	Signal Conditioners, Reference Weights, Deadweight Fixture, Torque Arms
Controllers and Signal Conditioners – Simulation (Up to 100 % range)	(0.05 to 1 000) lbf·ft	0.4 lbf·ft	Digital Multimeter, Precision DC Power Supply, Precision Torque Transducer, Dead Weights, Dead Weight Fixture, Torque Arms

#### **Time and Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Time	Up to 7 200 s	0.3 s	Comparison to NIST Standard Clock

## Services performed at the satellite location

## **Encore Systems, Inc.**

Unit 20 Darwell Park, Amington Industrial Estate Tamworth, B77 4DR Staffordshire, England

#### **Mass and Mass Related**

Version 009 Issued: August 20, 2020

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
DC Power Tools	(0.05 to 300) lbf·ft	0.27 % of reading	Signal Conditioners, Precision Torque Transducers

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## Services performed at the satellite location

## **Encore Systems, Inc.**

Orion #1463 Int. 1
Parque Industrial Orion
Apodaca, Nuevo Leon, Mexico CP66600

#### **Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
DC Power Tools	(0.05 to 300) lbf·ft	0.27 % of reading	Signal Conditioners, Precision Torque Transducers

# Services performed at the satellite location

## **Encore Systems, Inc.**

Libramiento Politecnico #116, Ampliacion Los Angeles Salamanca, Guanajuato, Mexico 36782

#### **Mass and Mass Related**

Version 009 Issued: August 20, 2020

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
DC Power Tools	(0.05 to 300) lbf·ft	0.27 % of reading	Signal Conditioners, Precision Torque Transducers





#### Services performed at the satellite location

## **Encore Systems, Inc.**

International Bus Assy Plant 2322 North Mingo Road Tulsa, OK 74116

#### **Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
DC Power Tools	(0.05 to 300) lbf·ft	0.27 % of reading	Signal Conditioners, Precision Torque Transducers

### Services performed at the satellite location

### **Encore Systems, Inc.**

2300 Bristol Circle, Unit 4
Oakville, ON L6H 5S3, Canada

#### Mass and Mass Related

Version 009 Issued: August 20, 2020

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
DC Power Tools	(0.05 to 300) lbf·ft	0.27 % of reading	Signal Conditioners, Precision Torque Transducers

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 (*k*=2), corresponding to a confidence level of approximately 95%.

#### Notes:

- 1. On-site calibration service is available for this parameter, since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited scope.
- 2. This scope is formatted as part of a single document including Certificate of Accreditation No. AC-1140.



